



MODULE DESCRIPTION

| | | |
|--------------------------|-----------------------------|----------------------|
| Module code | full-time studies: | Z-ZIP1-E-307 |
| | part-time studies: | Z-ZIPN1-E-307 |
| Module name | Production Processes | |
| Module name in Polish | Procesy produkcyjne | |
| Valid from academic year | 2023/2024 | |

MODULE PLACEMENT IN THE SYLLABUS

| | |
|---------------------------------------|--|
| Field of study | MANAGEMENT AND PRODUCTION ENGINEERING |
| Level of education | 1st degree |
| Studies profile | General |
| Form and method of conducting classes | Full-time and Part-time |
| Specialisation | All |
| Unit conducting the module | Department of Production Engineering |
| Module co-ordinator | Jerzy Bochnia, PhD, DSc |
| Approved by: | Dariusz Bojczuk, PhD, DSc |

MODULE OVERVIEW

| | |
|---|------------------------|
| Type of subject / group of subjects | Major |
| Module status | Compulsory |
| Language of conducting classes | English |
| Module placement in the syllabus - semester | Semester III |
| Initial requirements | No requirements |
| Examination (YES/NO) | NO |
| Number of ECTS credit points | 2 |

| Method of conducting classes | | Lecture | Classes | Laboratory | Project | Other |
|------------------------------|--------------------|-----------|---------|------------|---------|-------|
| Per semester | full-time studies: | 30 | | | | |
| | part-time studies: | 18 | | | | |

TEACHING RESULTS AND THE METHODS OF ASSESSING TEACHING RESULTS

| Category | Symbol | Learning outcomes | Assignations to the directional learning out-comes |
|--------------------|--------|--|--|
| Knowledge | W01 | A student has knowledge as regards the following: production systems and structures, group technologies, flexible manufacturing systems, basic manufacturing techniques, engineering materials, transport and storage, and the principles of designing technological and production processes (taking the R&D phase into consideration). | ZIP1_W06 ZIP1_W07 ZIP1_W09 ZIP1_W14 |
| | W02 | A student has knowledge as regards registering and controlling production flow, organising production processes, analysing production costs, the diagnostics of the production process, planning and scheduling the production process. | ZIP1_W06 ZIP1_W07 ZIP1_W09 ZIP1_W14 |
| Skills | U01 | A student is able to make basic production calculations. He can estimate the costs of basic technological operations | ZIP_U13 ZIP_U18 |
| Social competences | K01 | A student understands the necessity of associating technological and economic aspects in the system presentation of production processes. | ZIP1_K01 ZIP1_K02 |

TEACHING CONTENTS

| Method of conducting classes | Teaching contents |
|------------------------------|--|
| Lecture | <p>Production system. The structure of the production process. Unit and series production and group technologies. The role of the R&D phase in production processes. Flexible production systems.</p> <p>Manufacturing techniques used in the manufacturing process. Machining, non-waste, unconventional technologies.</p> <p>Additive technologies, devices and materials.</p> <p>The role of reverse engineering in production processes.</p> <p>Engineering materials as elements of the production system.</p> <p>Transport and storage as elements of the production system.</p> <p>The technological process as an element of the production process. Designing the technological process. Technological documentation.</p> <p>Computer-aided technological processes. CAx techniques, CAD / CAM programs.</p> <p>Designing production processes. Methods of optimizing the placement of production stations. Production calculations.</p> <p>Record and control of production flow. Organization of production processes.</p> <p>Manufacturing process control.</p> <p>Cost analysis of the production process.</p> <p>Diagnostics and quality assessment of the production process.</p> <p>Planning and preparation of the production process. Scheduling the production process.</p> |

METHODS OF ASSESSING TEACHING RESULTS

| Symbol | Methods of checking the learning outcomes (select X) | | | | | |
|--------|---|--------------|------|---------|-----------|-------|
| | Oral exam | Written exam | Test | Project | Statement | Other |
| W01 | | | X | | | |
| W02 | | | X | | | |
| U01 | | | X | | | |
| K01 | | | X | | | |

FORM AND CONDITIONS OF PASSING

| Form of classes | Form of credit | Passing conditions |
|-----------------|-------------------|--|
| Lecture | Credit with grade | Obtaining at least 50% of test points during the class |

STUDENT WORKLOAD

| Balance of ECTS points | | | | | | | | | | | | |
|------------------------|---|--------------------|---|----|---|---|-----------|---|----|---|---|------|
| No. | Type of student's activity | Student's workload | | | | | | | | | | Unit |
| | | full-time | | | | | part-time | | | | | |
| 1. | Participation in the activities | Lc | C | Lb | P | O | Lc | C | Lb | P | O | h |
| | | 30 | | | | | 18 | | | | | |
| 2. | Other (consultation, exam) | 2 | | | | | 2 | | | | | h |
| 3. | Number of hours of a student's as- sisted work | 32 | | | | | 20 | | | | | h |
| 4. | Number of ECTS credit points which are allocated for assisted work | 1,3 | | | | | 0,8 | | | | | ECTS |
| 5. | Number of hours of a student's un- assisted work | 18 | | | | | 30 | | | | | h |
| 6. | Number of ECTS credit points which a student receives for unassisted work | 0,7 | | | | | 1,2 | | | | | ECTS |
| 7. | Work input connected with practical classes | 0 | | | | | 0 | | | | | h |
| 8. | Number of ECTS credit points which a student receives for practical classes | 0,0 | | | | | 0,0 | | | | | ECTS |
| 9. | Total number of hours of a stu- dent's work | 50 | | | | | 50 | | | | | h |
| 10. | Punkty ECTS za modul <i>1 ECTS=25 hours</i> | 2 | | | | | | | | | | ECTS |

LITERATURE

1. Adamczak St., Bochnia J., Kaczmarek B. (2015), *An analysis of tensile test results to assess the innovation risk for an additive manufacturing technology*, Metrology and Measurement Systems, Vol. 22, No. 1, pp. 127 – 138.
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3. Bochnia J. (2023), *A Study of the Mechanical Properties of Naturally Aged Photopolymers Printed Using the PJM Technology*, Materials, Volume 16, Issue 400, pp. 1-12.
4. Bochnia J., Kozior T. (2015), *Methods of prototyping process using modern additive technologies*, Solid State Phenomena, Volume 223, pp. 199-208.
5. Gibson I., Rosen D. W., Stucker B. (2010), *Additive Manufacturing Technologies - Rapid Prototyping to Direct Digital Manufacturing*, Springer Science + Business Media, LLC, DOI 10.1007/978-1-4419-1120-9, New York, NY 10013, USA.
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